

# Work Order ID 66305

February 9, 2011 3:46:39 PM



Page 1

Item ID: D4272-014	Accept		Setup Start	
Revision ID:			Stop	
Item Name: Basket Assembly, Lightweight Lid, RH				
Start Date: 2/10/11	Start Qty: 1.00		Cust Item ID:	
Required Date: 2/18/11	Req'd Qty: 1.00		Customer:	
Reference:				

Approvals:	Process Plan: <u>MF</u>	Date: <u>11-02-10</u>	Tooling:	Date:	Run Start	
	QC:	Date:	SPC (Y/N):	Date:	Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
<b>Draw Nbr</b>	<b>Revision Nbr</b>								
D4272	C								
100	Pick Kit	0.00							
Packaging	Memo	0.00							
Packaging									
110	Assemble as per dwg	0.00							
HandFinish	Memo	0.00							
Hand Finishing									
120	QC5- Inspect part completeness to step on W/O	0.00							
QC	Memo	0.00							
Quality Control									

11/03/11 ①

11/03/12 ②

11 03 03 ⑦

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Item ID: D4272-014

Accept



Setup Start



Revision ID:

Stop



Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 2/10/11 Start Qty: 1.00



Cust Item ID:

Required Date: 2/18/11 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

Identify as per dwg &amp; Stock Location: \_\_\_\_\_

0.00



Packaging

Memo

PM 66320

0.00

Packaging

140

QC21 - Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/03/03

11/03/03

MF  
11-03-03

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Work Order ID: 66305

Parent Item: D4272-014

Parent Item Name: Basket Assembly, Lightweight Lid, RH




Start Date: 2/10/11

Required Date: 2/18/11

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 11.01.20 AS PER DWG REV.C DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4273-042  Basket Base Assembly, RH		Manufactured	No			100	Each	0.0000	1	1			
D2530  Handle Weldment		Manufactured	No			100	Each	6.0000	1	1			
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST506			6						
				65094			6						
D2535  Spring		Manufactured	No			100	Each	41.0000	2	2			
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST504			41						
				58331			1						
				64280			40						
D2537  Bushing		Manufactured	No			100	Each	41.0000	2	2			
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST504			41						
				64064			11						
				65077			30						

B66307 (1x)

11/03/02

40211

64280

11/13/01

64064

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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Work Order ID: 66305

Parent Item: D4272-014

Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 2/10/11

Required Date: 2/18/11

Start Qty: 1.00

Required Qty: 1.00

D2690-6  
Lanyard Assembly

Manufactured No

100 Each

17.0000

2

2

Location

Loc Qty

Loc Code

ST020

17

65617

5

66029

12

D2931  
Bumper

Manufactured No

100 Each

728.0000

2

2

Location

Loc Qty

Loc Code

ST504

728

46064

728

D3912-041  
Eyebolt Receiver Assembly

Manufactured No

100 Each

0.0000

1

D3915-041  
Light Lid Assembly, Long Basket

Manufactured No

100 Each

0.0000

1

D3917-3  
Washer

Manufactured No

100 Each

20.0000

6

Location

Loc Qty

Loc Code

ST095

19

65674

19

ST096

1

57144

1

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 66305

Parent Item: D4272-014

Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 2/10/11

Required Date: 2/18/11

Start Qty: 1.00

Required Qty: 1.00

D3953-3  
Gas Spring Stud, Lid

Manufactured No

100 Each

17.0000

2

2

Location

Loc Qty

Loc Code

ST096

17

65620

17

20.0000

2

2

D3953-7  
Spring Spacer

Manufactured No

100 Each

Location

Loc Qty

Loc Code

ST096

20

65053

1

65621

19

10.0000

2

2

D3953-9  
Gas Spring Washer

Manufactured No

100 Each

Location

Loc Qty

Loc Code

ST096

8

65136

8

ST103

2

60008

2

25.0000

2

2

D3953-17  
Gas Spring Spacer

Manufactured No

100 Each

Location

Loc Qty

Loc Code

ST097

24

65138

24

ST101

1

57143

1

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 66305

Parent Item: D4272-014


Parent Item Name: Basket Assembly, Lightweight Lid, RH


Start Date: 2/10/11

Required Date: 2/18/11

Start Qty: 1.00


Required Qty: 1.00


D3953-19      Manufactured      No      100      Each      16.0000      1      1      ✓      

 Gas Spring Bracket

Location	Loc Qty	Loc Code
ST	1	
59213	1	
ST097	15	
64810	15	


64810


D3953-21      Manufactured      No      100      Each      18.0000      1      1      ✓      

 Gas Spring Bracket

Location	Loc Qty	Loc Code
ST096	18	
66110	18	

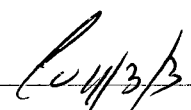
66110


D3969-3      Manufactured      No      100      Each      14.0000      1      1      ✓      

 Spring (Basket Lid)

Location	Loc Qty	Loc Code
ST272	14	
64285	14	

64285

D4021-5      Manufactured      No      100      Each      15.0000      1      1      ✓      

 Blanking Plate

Location	Loc Qty	Loc Code
ST110	11	
65675	11	
ST112	4	
64243	4	

65675

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 66305

Parent Item: D4272-014

Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 2/10/11

Required Date: 2/18/11

Start Qty: 1.00

Required Qty: 1.00

D4150-041	Manufactured	No	100	Each	1.0000	1	1
							<u>5 11/02/02</u>
Attachment Arm Assembly							

			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>		
D4151-041	Manufactured	No	ST123	1		1	
			? 60896	1	B 66882		<u>66281</u>
Basket Fwd Hardpoint Assembly, Lower							

			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>		
D4151-043	Manufactured	No	ST123	2		1	
			65676	2			<u>66283</u>
Basket Fwd Hardpoint Assembly, Upper							

			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>		
AN3-10A	Purchased	No	ST124	2		3	
			65677	2			<u>17566</u>
Bolt							

			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>		
AN3-14A	Purchased	No	ST351	93		4	
			116075	2			<u>11/3/01</u>
Bolt							

			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>		
			ST351	35			
			115108	35			<u>115108</u>

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Work Order ID: 66305

Parent Item: D4272-014

Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 2/10/11

Required Date: 2/18/11

Start Qty: 1.00

Required Qty: 1.00

AN3-20A

Purchased

No

100

Each

60.0000

2

2



Bolt

Location

Loc Qty

Loc Code

ST352

60

105125

20

115371

40

105125

AN4-12

Purchased

No

100

Each

64.0000

3

3



Bolt

Location

Loc Qty

Loc Code

ST357

64

116419

14

116786

50

116419

AN4-13A

Purchased

No

100

Each

610.0000

6

6



Bolt

Location

Loc Qty

Loc Code

ST357

610

116191

7

116669

303

116786

300

116669

AN4C15

Purchased

No

100

Each

15.0000

1

1



BOLT

Location

Loc Qty

Loc Code

ST358

15

114669

15

114669

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Work Order ID: 66305

Parent Item: D4272-014




Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 2/10/11




Required Date: 2/18/11

Start Qty: 1.00




Required Qty: 1.00

AN5-17A Purchased No 100 Each 120.0000 2 2    
  
 Bolt


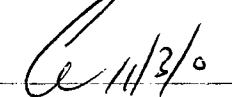

Location	Loc Qty	Loc Code
ST339	120	
116003	20	116003
116590	100	

AN5-21A Purchased No 100 Each 48.0000 2 2    
  
 Bolt

Location	Loc Qty	Loc Code
ST339	48	
114714	48	114714

AN310-4 Purchased No 100 Each 52.0000 3 3    
  
 NUT

Location	Loc Qty	Loc Code
ST324	52	
116075	2	
116786	50	116786

AN310C4 Purchased No 100 Each 52.0000 3 3    
  
 Nut

Location	Loc Qty	Loc Code
ST324	50	
116741	50	116741
ST349	2	
114306	2	

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Work Order ID: 66305

Parent Item: D4272-014

Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 2/10/11

Required Date: 2/18/11

Start Qty: 1.00

Required Qty: 1.00

MS20600-AD4W3

Purchased

No

100

Each

1,329.000

2

2



Cherry Rivets



*Handwritten signature*

Location

Loc Qty

Loc Code

ST321

1329

107939

754

111636

575

*111636*

MS21042L3

Purchased

No

100

Each

2,825.000

9

9



Nut



*Handwritten signature*

Location

Loc Qty

Loc Code

ST300

2825

114784

9

115835

316

116391

900

116540

800

116549

800

*115835*

MS21042L4

Purchased

No

100

Each

5,568.000

6

6



Nut



*Handwritten signature and date 4/13/01*

Location

Loc Qty

Loc Code

ST300

5568

1123143

2

115589

10

115621

21

116188

3500

116548

35

116823

2000

*116188*



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Work Order ID: 66305

Parent Item: D4272-014

Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 2/10/11

Required Date: 2/18/11

Start Qty: 1.00

Required Qty: 1.00

MS21042L5

Purchased

No

100

Each

1,132.000

4

4



Nut

*[Handwritten signature]*

Location

Loc Qty

Loc Code

ST139

26

114813

26

ST300

1106

115594

410

116105

496

116548

200

*115594*

MS24665-151

Purchased

No

100

Each

548.0000

4

4



Cotter Pin

*[Handwritten signature]*

Location

Loc Qty

Loc Code

ST309

548

17566

548

*17566*

MS24665-300

Purchased

No

100

Each

120.0000

2

2



Cotter Pin

*[Handwritten signature]*

Location

Loc Qty

Loc Code

ST309

120

110123

20

116823

100

*110123*

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# Picklist Print

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Work Order ID: 66305

Parent Item: D4272-014

Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 2/10/11

Required Date: 2/18/11

Start Qty: 1.00

Required Qty: 1.00

NAS1149DN832J Purchased No  
WASHER

100 Each 208.0000 2



2  
116807

*CE*

Location	Loc Qty	Loc Code
ST297	167	
116805	167	
ST298	41	
115996	21	
116391	4	
116513	16	

NAS1149F0332P Purchased No  
WASHER

100 Each 222.0000 14



14

*W*

Location	Loc Qty	Loc Code
ST275	222	
18057	222	

NAS1149C0432R Purchased No  
Washer

100 Each 332.0000 2



2  
116900

*W 11/3/11*

Location	Loc Qty	Loc Code
ST297	332	
114292	36	
114742	19	
116304	91	
116805	186	

114742

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Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 2/10/11

Required Date: 2/18/11

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0432P

Purchased

No

100

Each

354.0000

18

18



Washer

Location

Loc Qty

Loc Code

ST275

354

112940

92

114405

1

116169

1

116737

260

NAS1149C0463R

Purchased

No

100

Each

151.0000

3

3



Washer

Location

Loc Qty

Loc Code

ST297

151

112314

8

115358

143

NAS1149F0563P

Purchased

No

100

Each

134.0000

4

4



Washer

Location

Loc Qty

Loc Code

ST298

134

114576

134

NAS1515H4L

Purchased

No

100

Each

106.0000

2

2



WASHER

Location

Loc Qty

Loc Code

FG

40

103691

40

ST277

66

112492

11

114265

55

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Work Order ID: 66305



Parent Item: D4272-014



Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 2/10/11

Required Date: 2/18/11

Start Qty: 1.00

Required Qty: 1.00

MS17984-C413

Purchased

No

100

Each

32.0000

2

2



PIN, QUICK RELEASE

Location

Loc Qty

Loc Code

ST315

32

116706

12

116823

20

116706 1X

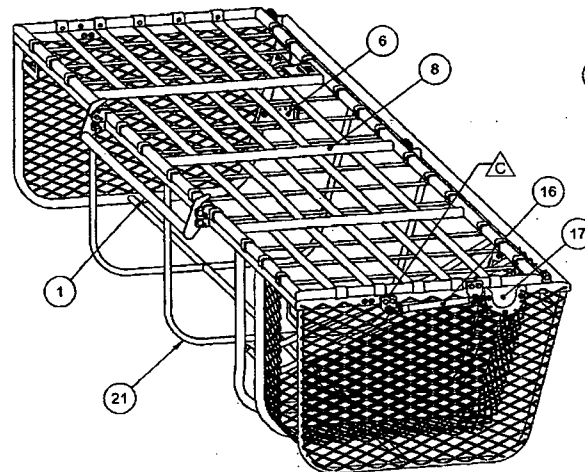
116823 1X

*C-11/3/11*

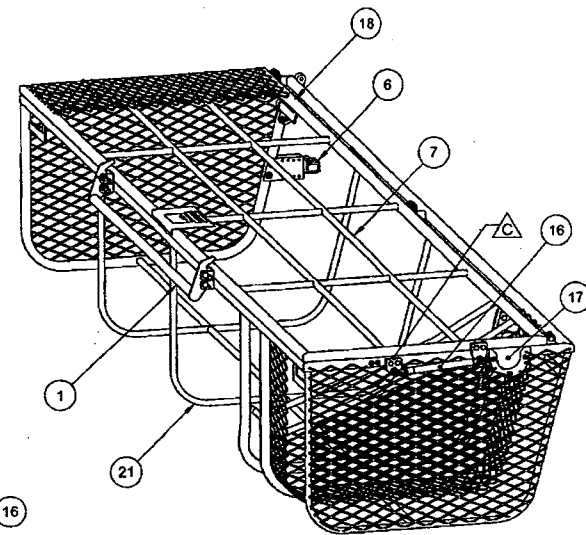
ITEM	QTY -011	QTY -012	QTY -013	QTY -014	PART NUMBER	DESCRIPTION
					D4272-011	BASKET ASSY, HEAVY DUTY LID, LH
					D4272-012	BASKET ASSY, HEAVY DUTY LID, RH
					D4272-013	BASKET ASSY, LIGHTWEIGHT LID, LH
					D4272-014	BASKET ASSY, LIGHTWEIGHT LID, RH
1	1	1	1	1	D2530	HANDLE WELDMENT
2	2	2	2	2	D2535	SPRING
3	2	2	2	2	D2537	BUSHING
4	2	2	2	2	D2680-6	LANYARD
5	2	2	2	2	D2931	BUMPER
6	1	1	1	1	D3912-041	EYEBOLT RECEIVER ASSY
7	1	1	1	1	D3914-041	BASKET LID ASSY
8			1	1	D3915-041	LIGHT LID ASSY
9	6	6	6	6	D3917-3	WASHER
10	2	2	2	2	D3953-3	GAS SPRING STUD, LID
11	2	2	2	2	D3953-7	GAS SPRING SPACER
12	2	2	2	2	D3953-8	GAS SPRING WASHER
13	2	2	2	2	D3953-17	GAS SPRING SPACER
14	1	1	1	1	D3953-19	GAS SPRING BRACKET
15	1	1	1	1	D3953-21	GAS SPRING BRACKET
16	1	1	1	1	D3969-3	GAS SPRING
17	1	1	1	1	D4021-5	BLANKING PLATE
18	1	1	1	1	D4150-041	ATTACHMENT ARM ASSY
19	1	1	1	1	D4151-041	BASKET HARDPOINT ASSY (LOWER)
20	1	1	1	1	D4151-043	BASKET HARDPOINT ASSY (UPPER)
21	1	1	1	1	D4273-041	BASKET BASE ASSY, LH
22		1		1	D4273-042	BASKET BASE ASSY, RH
24	3	3	3	3	AN3-10A	BOLT
26	4	4	4	4	AN3-14A	BOLT
27	2	2			AN3-16A	BOLT
28			2	2	AN3-20A	BOLT
29	3	3	3	3	AN4-12	BOLT
30	6	6	6	6	AN4-13A	BOLT
31	1	1	1	1	AN4C15	BOLT
32	4	4	2	2	AN5-17A	BOLT
33			2	2	AN5-21A	BOLT
34	3	3	3	3	AN310-4	NUT, CASTELLATED
35	3	3	3	3	AN310C4	NUT, CASTELLATED
36	2	2	2	2	MS17984-C413	QUICK RELEASE PIN
37	2	2	2	2	MS20600AD4W3	RIVET
38	9	9	9	9	MS21042L3	NUT
39	6	6	6	6	MS21042L4	NUT
40	4	4	4	4	MS21042L5	NUT
41	4	4	4	4	MS24665-151	COTTER PIN
42	2	2	2	2	MS24665-300	COTTER PIN
43	2	2	2	2	NAS1149DN832J	WASHER (ALT: AN980JD8)
44	14	14	14	14	NAS1149F0332P	WASHER
45	2	2	2	2	NAS1149C0432R	WASHER
46	18	18	18	18	NAS1149F0432P	WASHER
47	3	3	3	3	NAS1149C0463R	WASHER
48	4	4	4	4	NAS1149F0503P	WASHER
49	2	2	2	2	NAS1515H4L	WASHER

# NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: -011/-012: 73 lbs APPROX  
-013/-014: 58 lbs APPROX



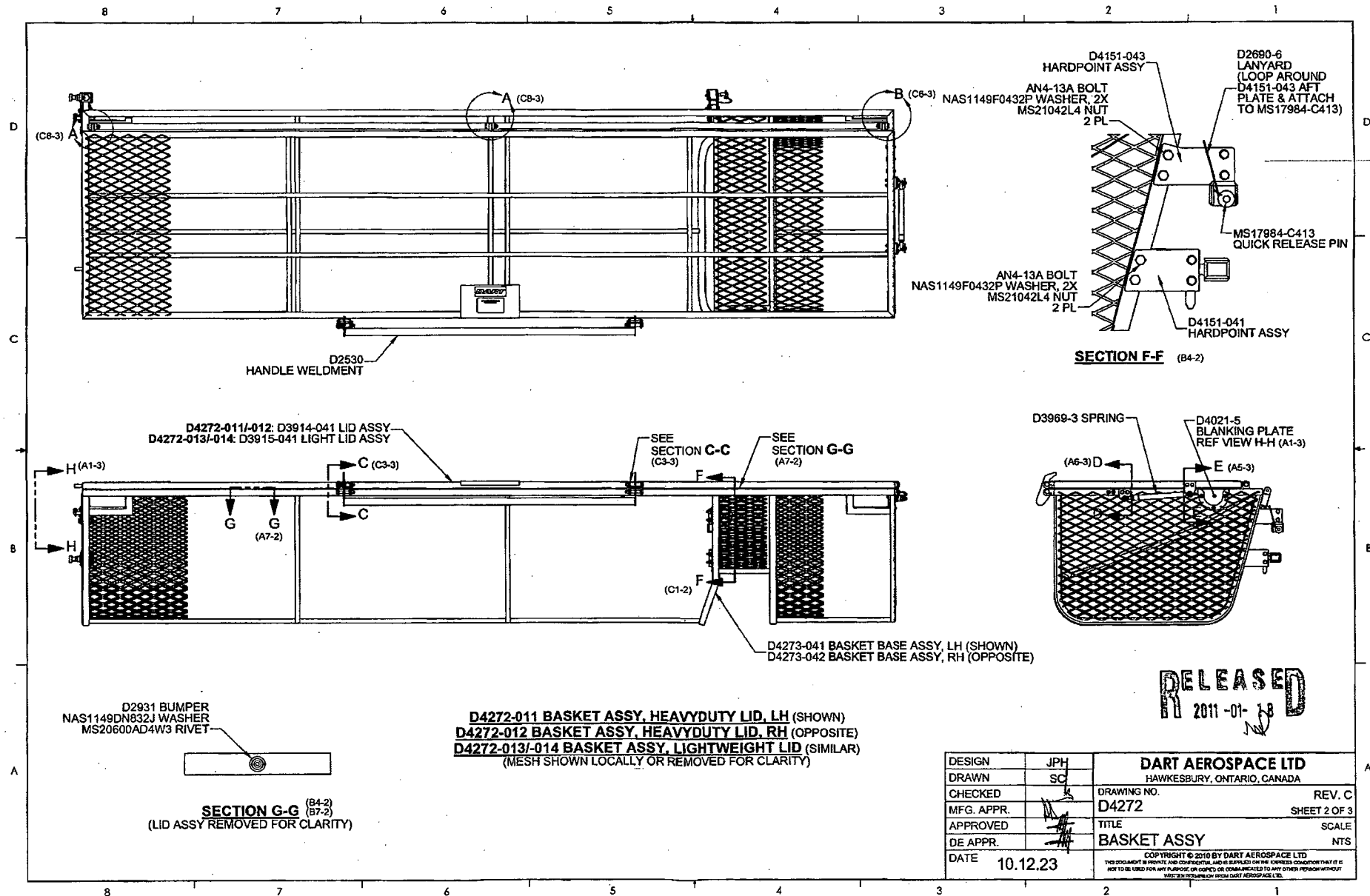
**D4272-013 BASKET ASSY, LIGHTWEIGHT LID, LH (SHOWN)**  
**D4272-014 BASKET ASSY, LIGHTWEIGHT LID, RH (OPPOSITE)**  
 (MESH SHOWN LOCALLY FOR CLARITY)







**D4272-011 BASKET ASSY, HEAVY DUTY LID, LH (SHOWN)**  
**D4272-012 BASKET ASSY, HEAVY DUTY LID, RH (OPPOSITE)**  
 (MESH SHOWN LOCALLY FOR CLARITY)

C	UPDATED D4273-041/042 BASKET BASE ASSY; CHANGED LOCATION OF GAS SPRING MOUNTING BRACKET; UPDATED SECTION E-E	SC	10.12.23
B	RMV ITEM 23.25 (WEDGE); ITEM 38 QTY(-2); ITEM 44 QTY (-4) (B8-1); RMV D2537 FROM SECTION C-C (TYPO, D3-3)	CP	10.11.30
A	NEW ISSUE	SC	10.11.25
REV.	DESCRIPTION	BY	DATE
DESIGN	JPH	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	SC		
CHECKED	SC	DRAWING NO.	REV. C
MFG. APPR.	SC	D4272	SHEET 1 OF 3
APPROVED	SC	TITLE	SCALE
DE APPR.	SC	BASKET ASSY	NTS
DATE	10.12.23	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR FOR ANY OTHER DISSEMINATION TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

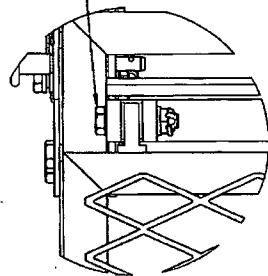
#66305



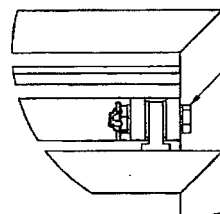
RELEASED  
R 2011-01-13

DESIGN	JPH	<b>DART AEROSPACE LTD</b>	
DRAWN	SC	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D4272	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		BASKET ASSY	NTS
DATE	10.12.23	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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AN4-12 BOLT  
D3917-3 WASHER, 2X  
NAS1149F0432P WASHER, 2X  
AN310-4 NUT, CASTELLATED  
MS24665-151 COTTER PIN

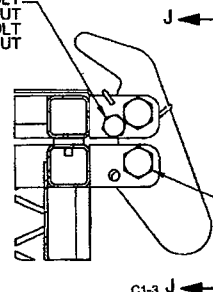


**DETAIL A** (D8-2)  
(D8-2)



**DETAIL B** (D3-2)

D4272-011/-012: AN3-16A BOLT  
MS21042L3 NUT  
D4272-013/-014: AN3-20A BOLT  
MS21042L3 NUT

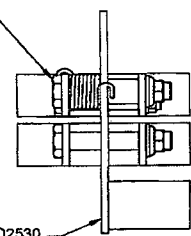


**SECTION C-C** (B5-2)  
(B7-2)

D4272-011/-012: AN5-17A BOLT  
D2537 BUSHING  
D2535 SPRING  
NAS1149F0563P WASHER  
MS21042L5 NUT  
D4272-013/-014: AN5-21A BOLT  
D2537 BUSHING  
D2535 SPRING  
NAS1149F0563P WASHER  
MS21042L5 NUT

AN5-17A BOLT  
NAS1149F0563P WASHER  
MS21042L5 NUT

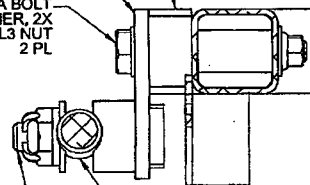
D2530  
HANDLE WELDMENT  
REF



**VIEW J-J** C3-3

D3953-17 GAS SPRING SPACER  
D3953-21 GAS SPRING BRACKET

AN3-14A BOLT  
NAS1149F0332P WASHER, 2X  
MS21042L3 NUT  
2 PL



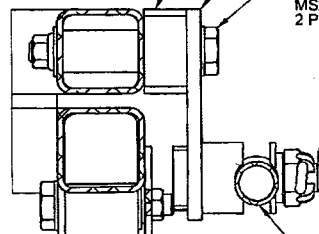
**SECTION D-D** (B2-2)

D3953-3 GAS SPRING STUD, LID  
D3953-7 GAS SPRING SPACER  
D3953-9 GAS SPRING SPACER  
NAS1149C0432R WASHER  
AN310C4 NUT, CASTELLATED  
MS24665-300 COTTER PIN

D3969-3 SPRING  
REF

D3953-17 GAS SPRING SPACER  
D3953-19 GAS SPRING BRACKET

AN3-14A BOLT  
NAS1149F0332P WASHER, 2X  
MS21042L3 NUT  
2 PL



**SECTION E-E** (B1-2)

D3953-3 GAS SPRING STUD, LID  
D3953-7 GAS SPRING SPACER  
D3953-9 GAS SPRING SPACER  
NAS1149C0432R WASHER  
AN310C4 NUT, CASTELLATED  
MS24665-300 COTTER PIN

D3969-3 SPRING  
REF

AN3-10A BOLT  
NAS1149F0332P WASHER, 2X  
MS21042L3 NUT  
3 PL

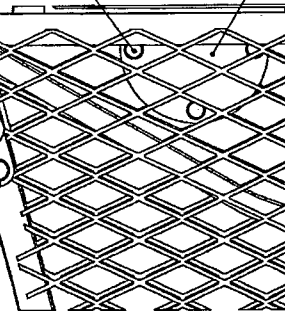
MS17984-C413  
QUICK RELEASE PIN

D4150-041  
ARM ASSY

D2690-6  
LANYARD  
(ATTACH TO  
MS17984-C413)





AN4C15 BOLT  
NAS1149C0463R WASHER  
D2690-6 LANYARD  
NAS1149C0463R WASHER  
D4150-041 REF  
NAS1515H4L WASHER  
BASKET BASE, REF  
NAS1515H4L WASHER  
D4150-041 REF  
NAS1149C0463R WASHER  
AN310C4 CASTELLATED NUT  
MS24665-151 COTTER PIN

D4021-5  
BLANKING PLATE  
REF



**RELEASED**  
R 2011-01-18

**VIEW H-H** (B8-2)

DESIGN	JPH	<b>DART AEROSPACE LTD</b>	
DRAWN	SC	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D4272	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		BASKET ASSY	NTS
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